



Typical Active Only® CAB Brazing System

## Allstyle Coil Company uses Active Only CAB Brazing System to Braze Parallel Flow Condensers for HVAC Applications

AllStyle Coil Company L. P. has used the [ACTIVE Only](#) semi-continuous Controlled Atmosphere Aluminum Brazing Furnace for their facility in Houston, TX to braze parallel flow condensers of various sizes for the HVAC market since 2005.

The indexing furnace system features a 100" x 48" x 8" load area that can be loaded with various aluminum products and fixtures. The heat input for the SECO/WARWICK patented convection muffled furnace will be provided by high velocity, natural gas burners. The innovative SECO/WARWICK muffle design provides superior temperature uniformity across the load and excellent temperature response time while still maintaining overall muffle durability and strength. The [ACCUBRAZE](#) control system uses advanced technology to maintain the proper parameters for tight process requirements, as well as being "user friendly" for the operator. An in-line dry-off oven has been incorporated into the system to eliminate the need for a separate conveyor/drive control to save both cost and maintenance.

### Company

Allstyle Coil Company, L.P.

### Primary Business

Manufacturer of high quality products for HVAC

### Products

Evaporator Coils, Furnaces, Air Handlers and Ductless Mini-split Air Conditioning & Heat Pump Units

### Website

[www.allstyle.com](http://www.allstyle.com)

### Key Objective

Become the premier independent coil manufacturer in the ARI Certification Program.